



Test and Debug Challenges for PCIe® 4.0

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Agenda



- **PCIe® Overview including what's new with PCIe 4.0**
- **PCIe Transmitter Testing**
- **PCIe Receiver Testing**
- **PCIe 4.0 Rx Debug Use Case**

PCIe Compliance Testing



- **PCI-SIG® holds regular Compliance Workshops typically 4x/yr**
- **Vendors who desire to be on PCI-SIG Integrator's List attend PCI-SIG workshops where they must pass all four electrical tests & 80% of interoperability tests**

PCIe 3.0 Electrical PHY Compliance Tests

Transmitter Testing

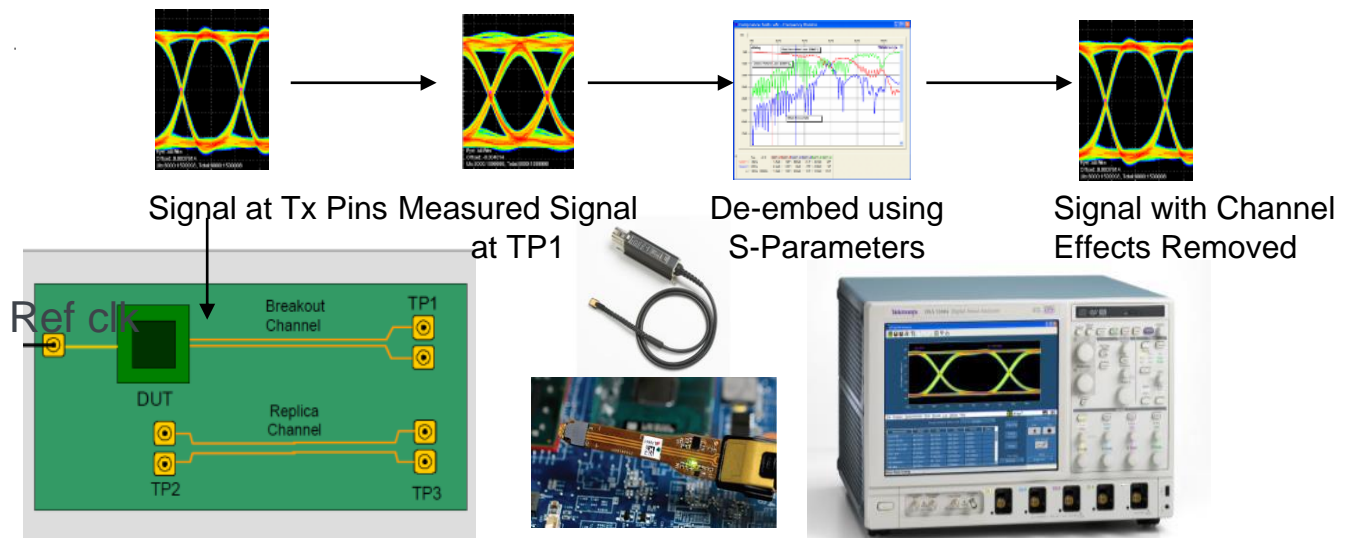
Receiver Jitter Tolerance Testing

Tx/Rx Link Equalization Testing

PLL Loop Bandwidth Testing

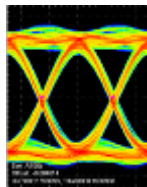
Base Spec Tx Testing

- **Base Specification Measurements are defined at the pins of the transmitter**
- **Signal access at the pins is often not possible**
- **De-embedding is required to see what the signal looks like at the pins of the TX, without the added effects of the channel**
- **S-Parameters are acquired on the replica channel**
- **Measurement at TX pins can also be enabled by high fidelity probes, eg P7700**

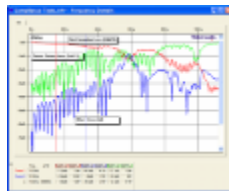


CEM & U.2 Spec Tx Testing

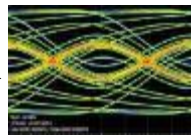
- **CEM Specification Measurements are defined at the slicer of a receiver**
- **Signal access is not possible**
- **Embedding of the compliance channel and package, as well as application of the behavioral equalizer is required**
- **SigTest or custom software like DPOJET will perform the embedding and calculate measurements**



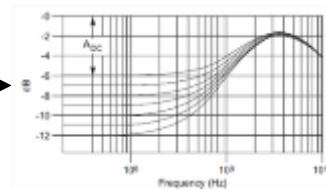
Signal Acquired
from Compliance
Board



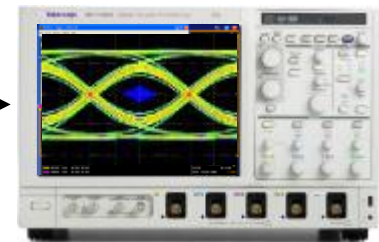
Embed Compliance
Channel and Package



Closed Eye due to
the Channel



Apply CTLE + DFE



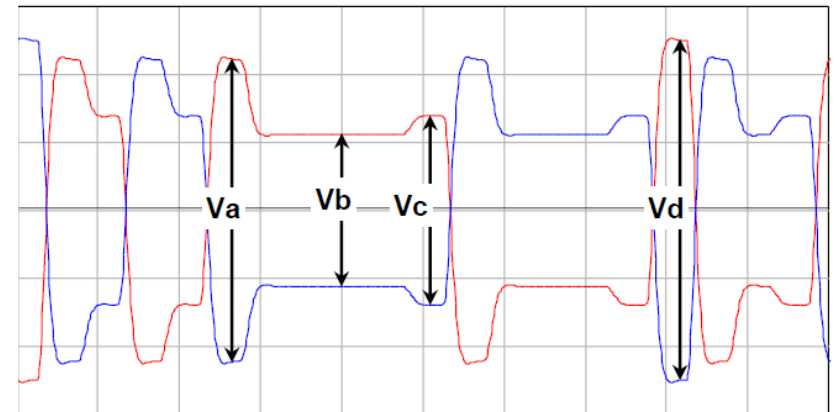
Open Eye for
Measurements

Compliance Equalization Presets



- Once in compliance mode, bursts of 100 MHz clock can be used to cycle through various settings of compliance presets to perform automated jitter, voltage, timing measurements.
- 11 presets for both PCIe 3.0 and PCIe 4.0 (22 total). All preset values must be supported by DUT.
- For Rx AIC testing, BER < 1E-12 while receiving any valid preset/TXEQ, or < 1E-4 while receiving either P7 or P8

Preset #	Preshoot (dB)	De-emphasis (dB)
P4	0.0	0.0
P1	0.0	-3.5 ± 1 dB
P0	0.0	-6.0 ± 1.5 dB
P9	3.5 ± 1 dB	0.0
P8	3.5 ± 1 dB	-3.5 ± 1 dB
P7	3.5 ± 1 dB	-6.0 ± 1.5 dB
P5	1.9 ± 1 dB	0.0
P6	2.5 ± 1 dB	0.0
P3	0.0	-2.5 ± 1 dB
P2	0.0	-4.4 ± 1.5 dB
P10	0.0	Variable ¹



$$\text{De-emphasis} = 20 \log_{10} V_b/V_a$$

$$\text{Preshoot} = 20 \log_{10} V_c/V_b$$

$$\text{Boost} = 20 \log_{10} V_d/V_b$$

1. P10 levels are not fixed; its de-emphasis level is a function of the LF level that the Tx advertises during training. P10 is used to test the boost level of the Tx during full swing

PCIe 4.0 Overview



- Key attributes/requirements of PCIe 4.0
 - 16 GT/s, using scrambling, same as 8 GT/s, no encoding change
 - Reduction in RJ (random jitter) from 3ps (PCIe3) to ~1ps (PCIe 4.0) for stressed eye parameters [PCIe Base Spec, Table 9-10]
 - Maintains backward compatibility w/ PCIe installed base of devices
 - PCIe 4.0 connector enhanced electrically
 - Behavioral Rx EQ data rate dependent
 - Limited channel: ~12" for 1 connector (including 4" AIC); requires use of repeater (both redriver & retimer) for longer channels and/or 2nd connector
 - New 'SRIS' independent RefClk modes
 - SRNS – Separate RefClk Independent with No SSC Architecture
 - SRIS – Separate RefClk Independent with SSC Architecture
 - New Rx Lane Margining feature measures EH/EW margin at end of channel
 - Eye height for PCIe 4.0 reduced to 15mVpp, Eye Width 0.3UI
- PCIe 4.0 0.9 Base spec draft finalized in June 2017
- PCIe 4.0 CEM Spec currently released at rev 0.5, draft 0.7 in process

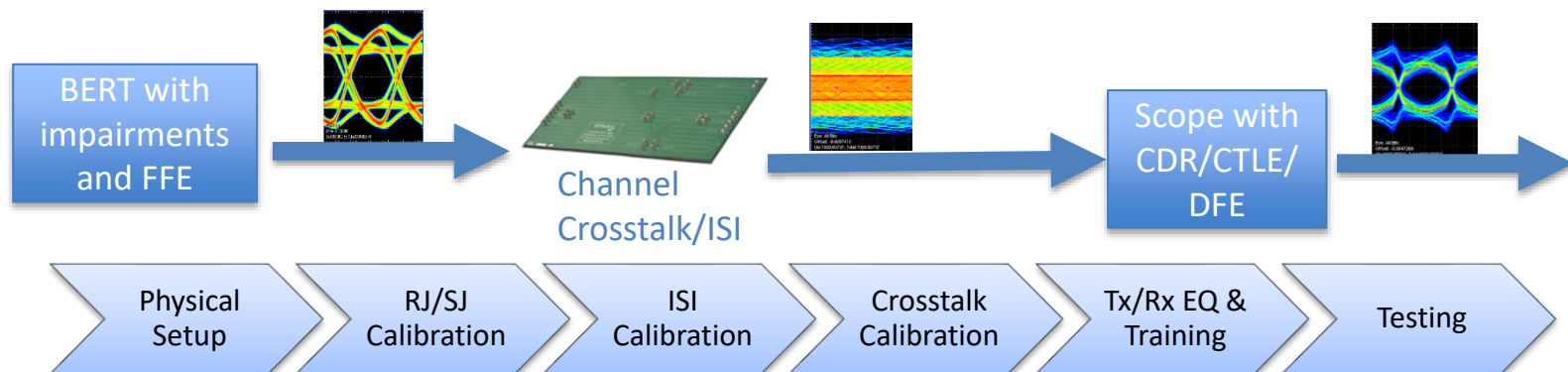
PCIe 3.0/4.0 Tx Test Challenges



- **Can you quickly automate compliance testing?**
- **Transmitter margin dependent on channel and optimized equalizer settings.**
 - How will you verify actual transmitter margin meets design goals?
 - Can you accurately measure s-parameters and de-embed channel loss to properly characterize analog signal?
 - Do you have high speed probing capability to measure signal at point of interest?
- **Do you have PCIe-specific decoding capability for PCIe 1.0-4.0?**
 - Can you decode protocol messages for PCIe 1.0-4.0?
 - If necessary can you apply CTLE/DFE and/or de-embed to analog protocol messages for debug?
- **Server environments will require repeaters or re-timers, essential for signal transmission over long lossy channels. These IC's double the number of equalization combinations possible.**
 - How will you debug and perform interoperability test when repeaters/re-timers are present?
- **Do you have the tools for debug when compliance or interoperability tests fails (eg protocol decode, EQ optimization, s-parameter embed/de-embed, etc)?**

Receiver Test Overview

- Need fully integrated test system, including HW and SW solutions
 - Reliably put device under test into loopback mode
 - Facilitate link equalization training to optimize the channel, including built-in TXEQ and RXEQ optimization
 - Calibrate and sweep full suite of impairments (ISI, RJ, DMSI, CMI)
 - Debug DUT-specific problems with BER, FEC, and link training
- Solution must cover multiple speeds and spec generations (eg PCIe 3.0, PCIe 4.0, etc)



New Challenges in Rx Testing

PHY AND PROTOCOL-AWARE TEST AND DEBUG



Requires Protocol Awareness

1. Putting device into loopback
2. Performing link equalization

Need Automated Solutions for PCIe 3.0 and PCIe 4.0 Standards

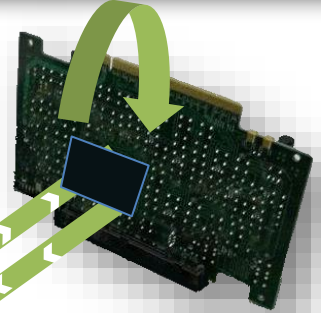
3. Easy setup of impaired signal
4. Auto calibration of stress impairments
5. Making accurate and repeatable BER measurements

Go beyond compliance

6. Root-causing factors leading to bit-error or link training problems

Pattern Generator with Stress

Error Counter



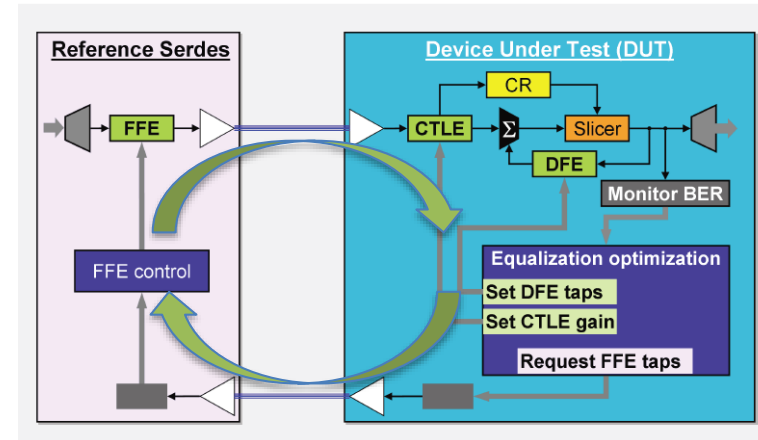
ERROR BIT LOCATION	EXPECTED BIT
200,457	0
1,247,356	1
1,447,890	0
3,885,245	0
4,001,876	1
8,233,191	0
...	

New Challenges in Rx Testing

PHY AND PROTOCOL-AWARE TEST AND DEBUG



- Entire link (including repeaters) requires link training capability.
 - Adaptive, optimizing equalization that requires coordination of Tx and Rx for each link at power up and recovery
 - Precise orchestration of FFE, CTLE, CR, slicer, and DFE functionality is essential,
 - Data stream/protocol management (scrambling, sequencing, encoding test patterns)
- NRZ (non-return to zero) symbol decoders/bit slicers with 15mVpp sensitivity.

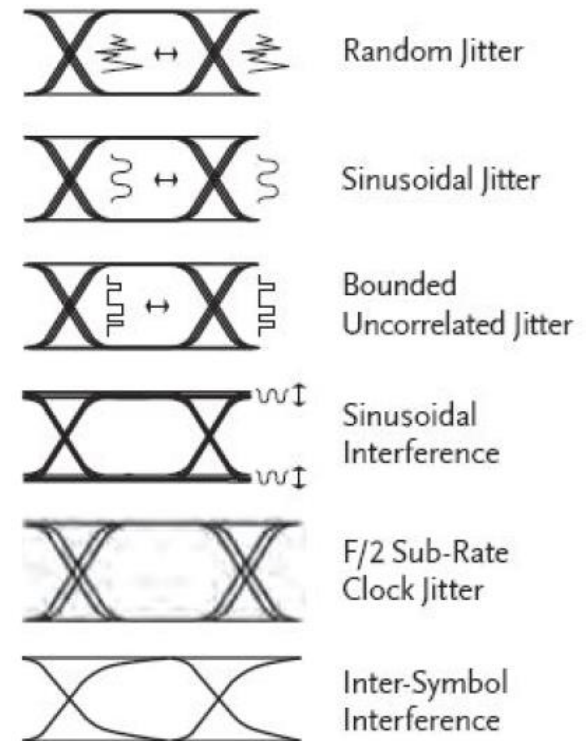


New Challenges in Rx Testing

PHY AND PROTOCOL-AWARE TEST AND DEBUG



- Receiver margin testing requires **calibrated** insertion of various stresses for worst-case compliance testing:
 - Inter-Symbol Interference (ISI)
 - Random Jitter (RJ),
 - Common-Mode/Differential Mode Interference (CMI/DMI)
- Reference receiver models assist in calibrating compliance test conditions (eg Seasim/SigTest):
 - Models include the transmitted signal, applied stresses, and channel response to the receiver input pins
 - Calibration must be achieved through new PCIe 4.0 test fixtures
- Once PCIe 4.0 cal has been achieved, inject 100MHz SJ tone at 0.1UI and measure BER



PCIe 4.0 CEM Cal Procedure

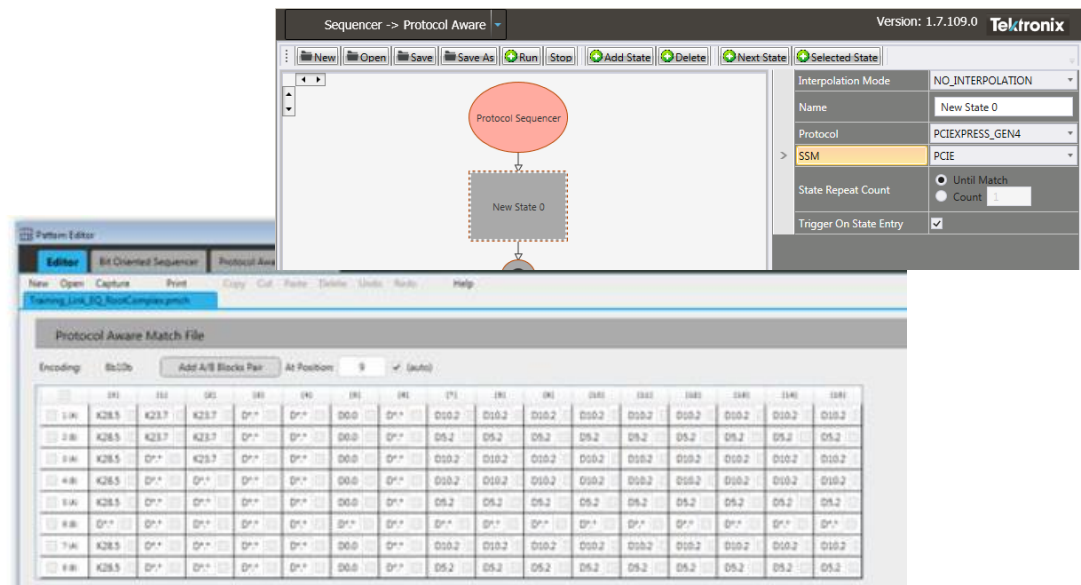
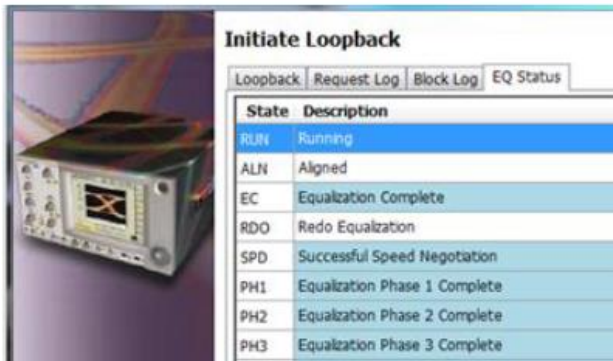


- Calibrate Amplitude, R_j , S_j @ 100MHz (1m cable to oscilloscope)
 - Amplitude = 800mVpp
 - $R_j = 1\text{ps RMS}$
 - $S_j @ 100\text{MHz} = 0.1\text{UI}$
- Establish 30dB, 28dB and 27dB channels
- Vary the CBB Variable ISI Pair
- BERT -> 1m SMA cable -> Variable ISI brd -> 1 foot SMP cable -> CBB Rx Lane0 -> CLB Tx Lane0 -> 1ft SMP cable -> Variable ISI brd -> 1m SMA cable to Scope (embedding refpkg model)
- Calibrate DMI (14mV) and CMI (150mV) @ end of channel
- **Find Optimal Tx EQ Preset (27db channel)**
- **Increase channel loss from 27 -30dB using the Variable ISI board**
- Find loss where EW/EH drop below targets and step back one pair
- Ensure Preset is still optimal
- **Vary the following until EW(18.75 +/-0.5)/EH (15mV +/-1.5) targets are met**
 - S_j (5-10ps)
 - DMI (10-25mV)
 - Amplitude (720-800mV)
- Record Final Settings

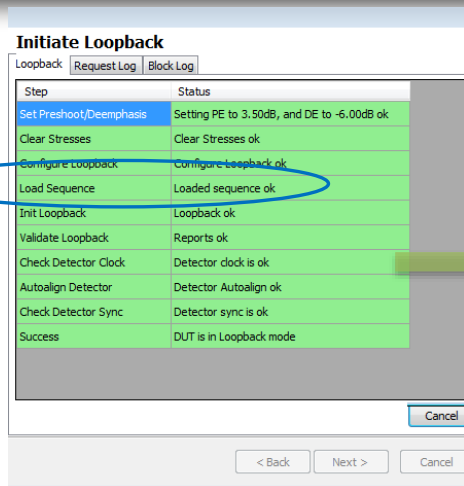
Debugging Handshaking Issues



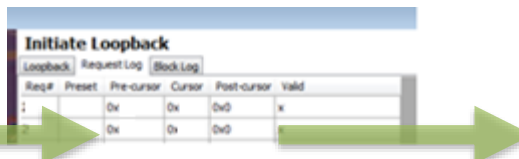
- Two phase link equalization for PCIe 3.0/--complete 8G link eq, then begin 16G link eq
- BERT displays LTSSM status and logs
- Pattern/protocol sequencer/editor enables real-time editing of handshaking flow
- Programmable BERT detector pattern matching allows creation of customized handshaking for debugging transitions



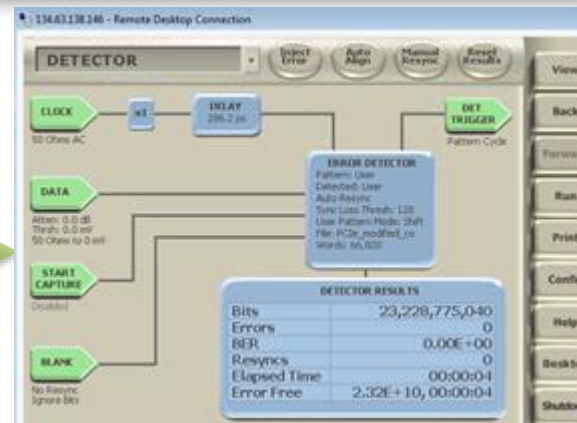
Compliance Workshop Use Case— PCIe 4.0 Broadcom AIC DUT



**Sequencer Loaded for PCIe
Loopback Initiation and
Debug—PCIe 3.0 -> PCIe 4.0**



**Iterative requests
from the DUT for
TXEQ tuning**



**LTSSM Recovery loopback achieved
and BER SJ stress test initiated**

**Special
thanks to
Broadcom Ft
Collins team
for their
collaboration!**



*BERT Debug tools observed
protocol traffic to identify
handshaking issues*

*DUT initial preset was modified
based on feedback from BERT to
facilitate LTSSM Recovery loopback*

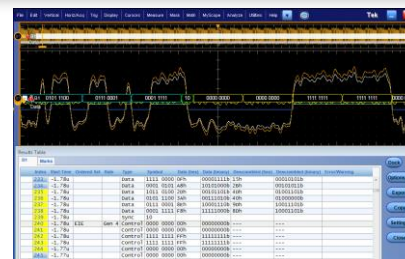
Scope Tx Decoder for PCIe 1.0-4.0



- **Decodes and displays PCIe data using characters and names that are familiar from the standard, such as:**
 - SKP
 - Electrical Idle
 - EIEOS
- **Easily configured through “Bus Setup” under “Vertical” menu with a variety of user-adjustable settings**
- **Results table shows time-correlated listing of events time-correlated with waveform view**
- **Integrated search with marks**
- **BERT protocol/pattern match can be used to cross-trigger scope, which can use Tx Decoder for Tx/Rx link training test and debug**
- **Serial triggering for debug available for PCIe 1.0-2.0**



CEM-based Tx/Rx LinkEQ

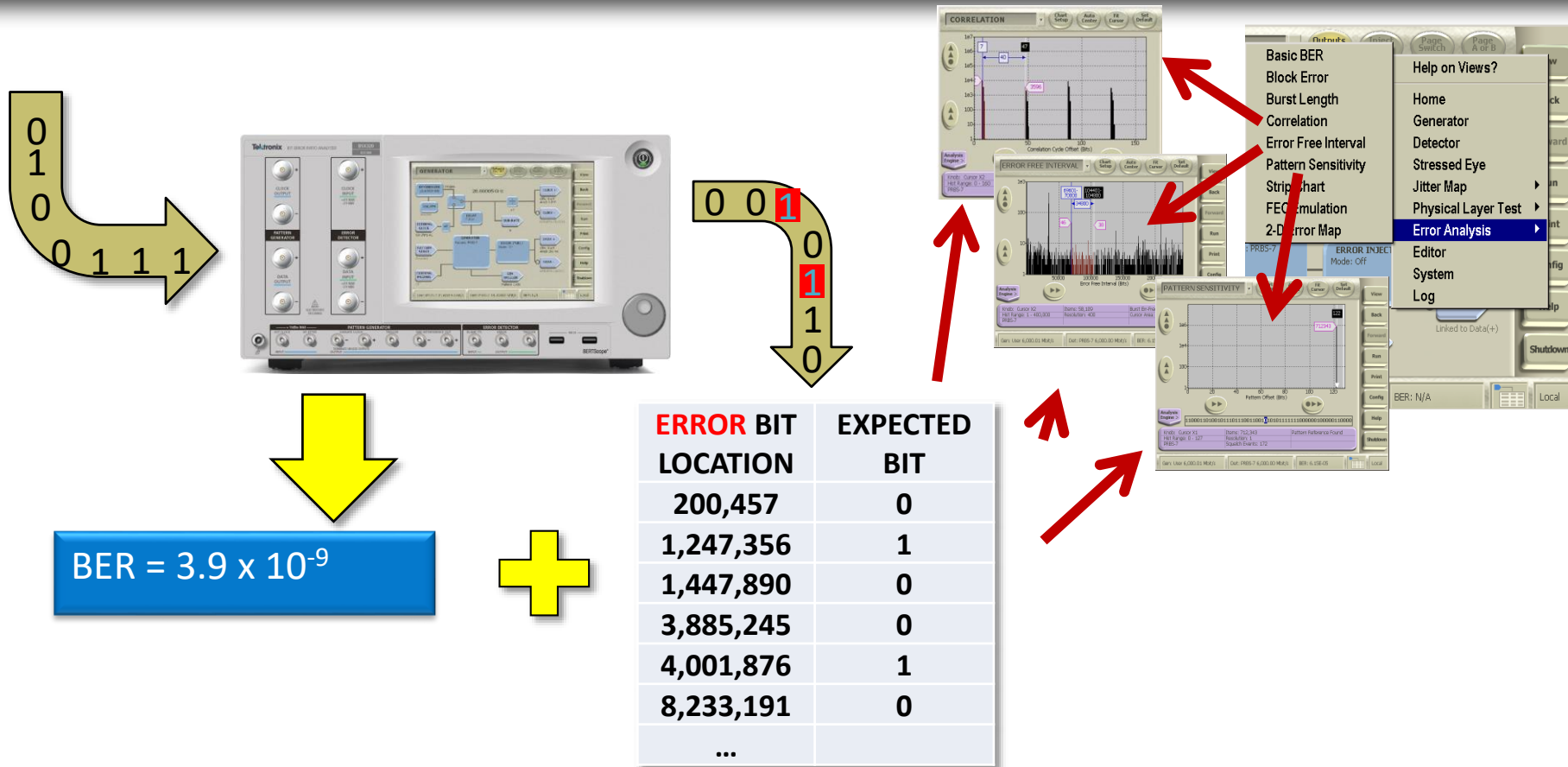


- BERT sends trigger to scope based on customizable protocol message match
- BERT and DUT negotiate through Link EQ by optimizing TxEQ from BSX
- BERT uses LTSSM to train DUT's transmitter
- BERT uses handshaking to put DUT into loopback
- PCIe compliance requirement (at workshops), debug often required



- Scope decodes PCIe 1.0-4.0 protocol messages
- Scope verifies DUT has actually implemented the preset/EQ that it claims to have done
- DUT must “train up” in speed—PCIe 1.0, 2.0, 3.0, 4.0
- Scope verifies handshaking was performed in <500ns

Debugging Physical Layer Issues



Knowing *error locations* points to *Error Patterns* which lead to unique debugging information. This allows you to “virtually probe” inside your DUT

- **New PCIe 4.0 test challenges in protocol handshaking require new test and debug tools**
- **Multiple iterative steps are often required to put PCIe 4.0 DUT's into loopback**
- **Debug requires precise orchestration of multiple aspects, including equalization, protocol messaging, clocking, and signal integrity**

**Thank you for attending the
PCI-SIG Developers Conference Israel
2017.**

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